



# 3' (high) STANDARD ARBOUR (AQ19)

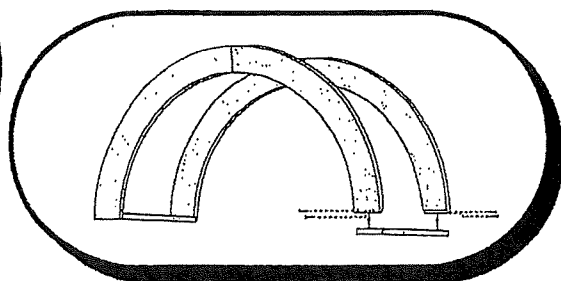


Figure #1

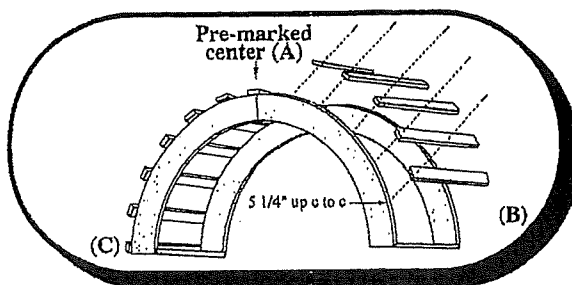


Figure #2

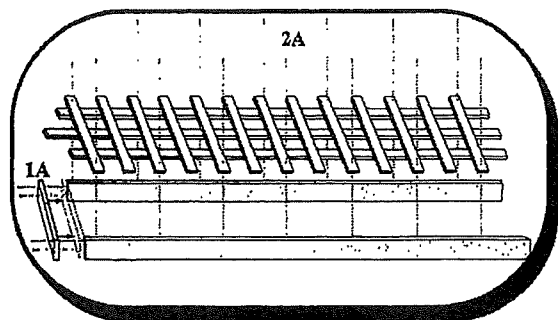


Figure #3

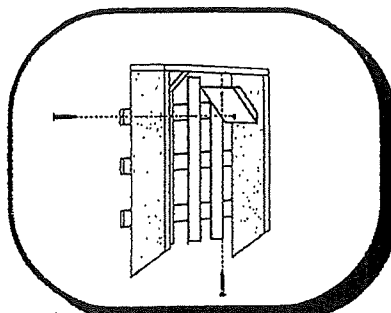


Figure #4

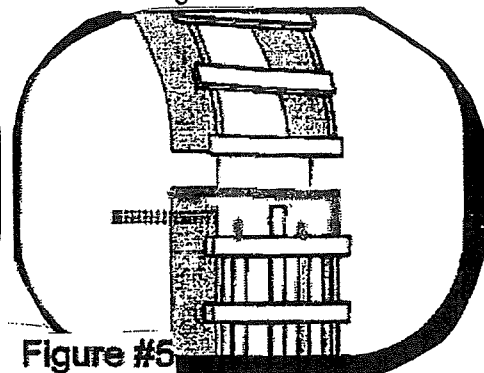
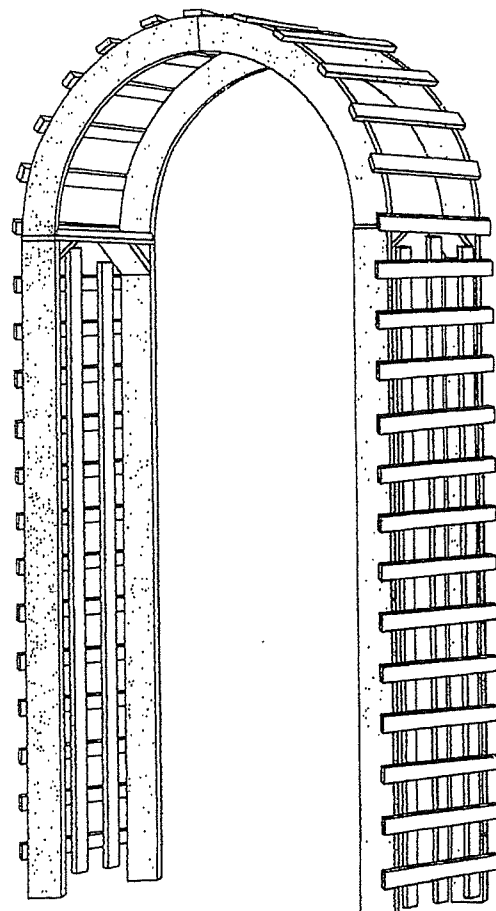


Figure #5

## MATERIALS LIST

- 2 - Side Lattice Panels
- 4 - 5/4x4x58 3/4" Side Rails
- 2 - 5/4x4x20 3/4" Top Rails
- 2 - 5/4x4x19" Base Rails
- 2 - Arched Rails
- 13 - 1x2x23" Lath
- 28 - 2" Screws
- 50 - 1 1/2" Screws
- 1 - Driver Bit



## **INSTRUCTIONS: AQ19 – 3' Standard Arbour**

- 1) Using the predrilled holes and 8 – 2" screws, fasten **Base plates** between the **Arched Rails**. (Figure #1).
- 2) Using 1 1/2" screws to fasten the 11 -1x2x23" lath pcs to the top of the Arched Rails. Install the lath piece to the top middle of the arch first on the outside of arch rough face up (figure#2a) making sure that the 1x2 lath has equal overhang on both sides (figures #2b). Using space blocks provided attach the remainder of lath pieces to the arch top resaw side up with equal overhang (sb 5 pieces on each side of the center piece).
- 3) Fasten **Top Rail** to **Side Rail** using 4 – 2" screws. (Figure #3-1A).
- 4) Fasten **Side Lattice** to **Side Rails** using 10 – 1/2" screws on each panel. Place side lattice on railing with rough side out. Place block spacer between the top middle piece of lattice & the bottom of arch. Make sure screws are set to go into the middle of side rails (do top and bottom on each side to make sure it is square). Then install the rest making sure screws are going in the middle.  
Repeat on the other side.
- 5) Set completed top on its side and attached side section to it (figure#5). Flush the base plate and to rail and screw in place using 3 – 2" screws. Repeat on the other side.
- 6) Fasten the remaining 2 – 1x2x23" across the joint were the top arch and the side pieces meet on both sides using 1 1/2" screws. (Figure #2-C).
- 7) Install Angle Braces with 2 – 2" screws (Figure #4)



# 4' (wide) STANDARD ARBOUR (AQ16)

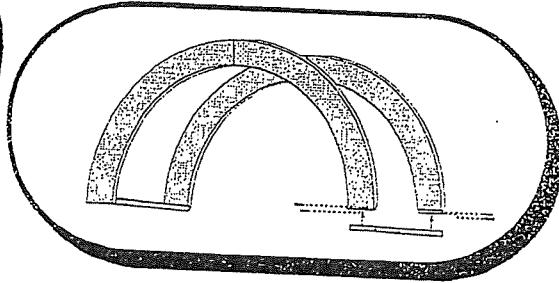


Figure #1

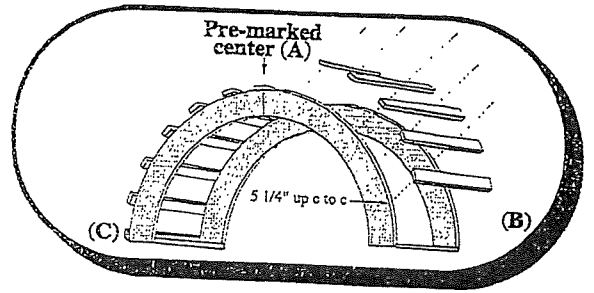


Figure #2

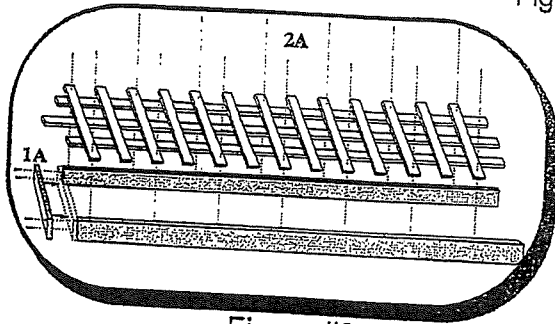


Figure #3

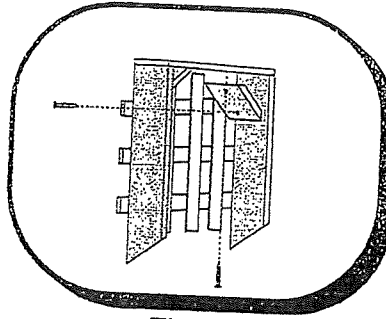


Figure #4

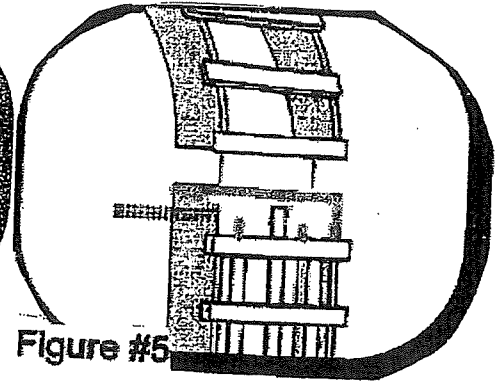
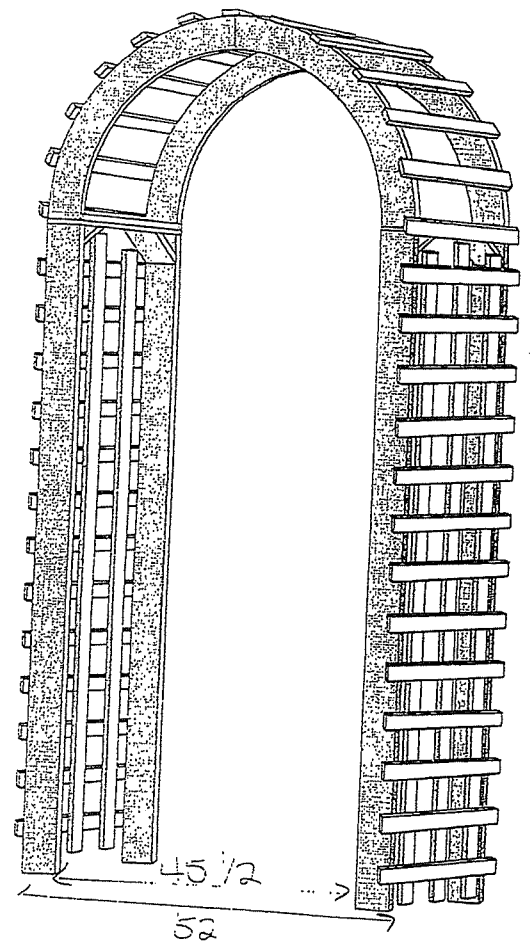


Figure #5

## MATERIALS LIST

- 2 - Side Lattice Panels
- 4 - 5/4x4x58 3/4" Side Rails
- 2 - 5/4x4x20 1/2" Top Rails
- 2 - 5/4x4x19" Base Rails
- 2 - Arched Rails
- 13 - 1x2x23" Lath
- 28 - 2" Screws
- 58 - 1 1/2" Screws
- 1 - Driver Bit



## **INSTRUCTIONS: AQ16 – 4' Standard Arbour**

- 1) Using the predrilled holes and 8 – 2" screws, fasten **Base plates** between the **Arched Rails**. (Figure #1).
- 2) Using 1 1/2" screws to fasten the 15 -1x2x23" lath pcs to the top of the Arched Rails. Install the lath piece to the top middle of the arch first on the outside of arch rough face up (figure#2a) making sure that the 1x2 lath has equal overhang on both sides (figures #2b). Using space blocks provided attach the remainder of lath pieces to the arch top resaw side up with equal overhang (sb 5 pieces on each side of the center piece).
- 3) Fasten **Top Rail** to **Side Rail** using 4 – 2" screws. (Figure #3-1A).
- 4) Fasten **Side Lattice** to **Side Rails** using 10 – 1 1/2" screws on each panel. Place side lattice on railing with rough side out. Place block spacer between the top middle piece of lattice & the bottom of arch. Make sure screws are set to go into the middle of side rails (do top and bottom on each side to make sure it is square). Then install the rest making sure screws are going in the middle.  
Repeat on the other side.
- 5) Set completed top on its side and attached side section to it (figure#5). Flush the base plate and to rail and screw in place using 3 – 2" screws. Repeat on the other side.
- 6) Fasten the remaining 2 – 1x2x23" across the joint were the top arch and the side pieces meet on both sides using 1 1/2" screws. (Figure #2-C).
- 7) Install Angle Braces with 2 – 2" screws (Figure #4)